

Materiali da lavorare Working materials	Lavorazioni Operations	Dentatura Gear cutting		Fresatura Milling		Foratura Drilling		Maschiatura HSS Tapping		Alesatura Reaming		Inserti HM Inserts HM	
		HSS	HM	HSS	HM	HSS	HM	Tagliare	Rullare	HSS	HM	Fresatura	Tornitura
ACCIAIO NON LEGATO CARBON STEEL		Hyperlox/TiN	Hyperlox/TiN	Red Speed/TiCN	Red Speed/TiCN	Red Speed/TiN	Red Speed/TiN	TiCN/TiN	Red Speed/TiN	TiN	Tinalox/TiN	TiN	TiN
		Hyperlox	Exxtral	Tinalox	Tinalox	Tinalox	Tinalox					Tinalox	Tinalox
ACCIAIO LEGATO ALLOY STEEL		Exxtral/TiN	Exxtral/TiN	Red Speed/TiCN	Red Speed/TiCN	Red Speed	Red Speed	Tinalox Plus/TiCN	Red Speed/TiN	TiN/TiCN	Tinalox/TiN	Tinalox	Tinalox
		Exxtral/Hyperlox	Exxtral	Tinalox	Tinalox	Exxtral/Alox	Exxtral/Alox					Tinalox	Tinalox
ACCIAIO FINO A 50 HRC ALLOY STEEL HRC < 50					Tinalox		Exxtral/Alox	Tinalox Plus	Red Speed		Tinalox	Tinalox	Tinalox
					Tinalox/Exxtral		Exxtral/Alox				Tinalox	Tinalox/Alox	Tinalox/Alox
ACCIAIO OLTRE 50 HRC FINO A 70 HRC HRC 50 - 70 HRC STEEL					Exxtral/Hyperlox							Hyperlox/Alox	Alox
					Exxtral/Hyperlox							Hyperlox/Alox	Alox
ACCIAIO INOX STAINLESS STEEL				Hyperlox/Tinalox Plus	Hyperlox/Tinalox Plus	Tinalox Plus/Alox	Alox	Inoxplus/Tinalox Plus	Inoxplus/Tinalox Plus	Inoxplus	Inoxplus	Tinalox Plus/Red Speed	Alox
												Tinalox Plus	Exxtral/Alox
GHISA CAST IRON		Exxtral	Exxtral	Tinalox Plus	Tinalox Plus	Tinalox Plus	Tinalox Plus	Tinalox Plus/TiCN		Tinalox Plus	Tinalox Plus	Alox	Alox
				Tinalox Plus	Tinalox Plus							Alox	Alox
OTTONE - BRONZO - ZAMA BRASS-BRONZE-Zn Al Mg ALLOYS		Red Speed	Red Speed	Superlattice	Superlattice	Superlattice	Superlattice	Superlattice	Superlattice	Tinalox	Tinalox	Tinalox	Tinalox
TITANIO TITANIUM				Hyperlox Aluspeed	Hyperlox Aluspeed		Hyperlox Aluspeed	Tinalox Plus	Tinalox Plus			Tinalox	Tinalox
LEGNO WOOD				CarbonLafer DLC Lafer	CarbonLafer DLC Lafer							CarbonLafer DLC Lafer	CarbonLafer DLC Lafer
RAME COPPER				Superlattice	Superlattice	Superlattice Aluspeed	Superlattice Aluspeed	Superlattice	Superlattice	Superlattice	Superlattice	Aluspeed	Aluspeed
LEGHE DI Al E Mg CON Si < 9% ALLUMINIUM MAGNESIUM ALLOYS WITH Si < 9%				Tinalox Plus Aluspeed	Tinalox Plus Aluspeed	Tinalox Plus	Tinalox Plus	Aluspeed Tinalox Plus	Tinalox Plus	Aluspeed Tinalox Plus	Aluspeed Tinalox Plus	Tinalox Plus Aluspeed	Aluspeed
LEGHE DI Al E Mg CON Si > 9% ALLUMINIUM MAGNESIUM ALLOYS WITH Si > 9%				Tinalox Plus	Tinalox Plus	Alox	Alox	Tinalox Plus		Aluspeed Tinalox	Aluspeed Tinalox	Tinalox Plus	Tinalox Hyperlox
SUPERLEGHE DI NICKEL NICKEL SUPER ALLOYS					Exxtral Alox		Alox	Tinalox Plus	Tinalox Plus		Tinalox Plus	Alox Exxtral	Alox Exxtral
GRAFITE GRAPHITE					Laf Diamond		Laf Diamond					Laf Diamond	Laf Diamond
MATERIALI COMPOSITI E LEGHE DI ALLUMINIO CON Si > 13% COMPOSITE MATERIALS, ALLUMINIUM ALLOYS WITH Si > 13%					Laf Diamond		Laf Diamond					Laf Diamond	Laf Diamond